

Ritchie Industries Parts Prices

March 15, 2024

Part #	Description	PKG	List Ea.
11004R	1/2" Red Valve Assembly	1	5.28
11101R	Red Cattle Valve (male) 3/4": NPT-Complete 17 gpm @ 50 psi	1	13.44
11142R	ConstantFlow Valve w/o Petcock (male) 3/4" NPT	1	37.37
11403R	300 Watt/240 Volt Element	1	61.42
11419R	250 Watt Element	1	45.54
11471R	9-1/8" Drain Pipe with Elbow	1	10.91
11472R	10-1/2" Drain Pipe with Elbow	1	15.21
11473R	13-3/4" Pipe Drain with Elbow (for customer to cut to length)	1	17.41
11514R	3/4" Cattle Valve Mounting Bracket	1	7.16
11515R	1/2" Hog Valve Mounting Bracket	1	14.55
11793R	Constant Flo Valve Petcock Only	1	75.20
11885R	28" Thermostat - Disc.	1	38.26
12154R	CattleMaster 2" Pipe Overflow Pipe	1	102.44
12420R	3/8" Hose x 25 Ft. (SOLD PER FOOT)	1	3.8594
12423R	5/8" Hose x 25 Ft. (SOLD PER FOOT)	1	6.1312
12570R	Red Cattle Valve (Female) 3/4" NPT (w/O-ring for TK 16442 Valve Bracket)	1	26.46
12574R	White Hog Valve (Male) 1/2" NPT 8.5 GPM @ 50 PSI	1	20.72
12575R	Red Hog Valve (Male) 1/2" NPT 3.2 GPM @ 50 PSI	1	14.11
12576R	Wing Nut & Screw for 12574,12575,13597 & 12850 1/2" Valves	1	5.83
12583R	Supply Assembly for Cattle Models	1	38.37
12584R	3/8" x 15-1/2" NPT Hose Assembly	1	18.19
12836R	Float with Long Arm (16292)	1	30.98
13597R	Green Valve (Male) 1/2" - 2 GPM @ 50 PSI	1	19.07
13613R	Plastic Float with Arm (Hog w/short arm)	1	19.29
13680R	Disc Thermostat Kit (replaces Fenwal)	1	60.42
13830R	8' Cable Heater, 48 Watt	1	42.89
14150R	125 Watt Heat Element	1	32.74
14158R	120V 500 Watt Heat Element with Stand	1	108.06
14261R	SS Anchor Bolts with Nuts & Washers (3/8" x 3-1/2")	2	17.80
14412R	Thermal Cap for Commanders & Thermal Covers	1	25.13
14647R	4-1/2" Poly Pipe Overflow	1	11.13
14859R	Insulation Tube (1-3/8" x 3/4" x 48")	1	51.49
14866R	10' Foam Seal with Adhesive for Thrifty Kings	1	13.33
15122R	3/4 X 1-1/4" Neoprene Washer Package	1	18.63
15151R	Hog Valve Rubber Package	10	1.02
15152R	Cattle Valve Rubber Package	10	1.65
15154R	1/4-20 x 5/8" SS Thread Cut Screw Package (11922)	10	2.14
15259R	Cattle Valve Plunger Rubber (11492 & 11493)	1	12.45
15280R	3/8-24 Brass Nut Package	1	13.11
15283R	1/2 x 15/16" Leather Washer Package	1	14.11
15299R	3/8 x 1/2" SS Bolt Package	4	2.09
15377R	Green 3/4" Valve (male) Assembly Package	1	13.11
15931R	SS Hose Clamp Package (5/8" Hose)	5	3.95
16172R	Drain Pipe, Elbow & Washer for Commander & Pork Kings	1	47.30
16276R	120V Self-Regulating Heat Cable	1	97.92
16287R	3/4" to 1/2" NPT Valve Adapter Package	1	21.82
16288R	3/8-16 x 3-1/2" Bolt, Nut & Washer B233	2	7.33
16305R	Elliptical Closure for Thrifty King Cattle (14024)	1	43.66
16311R	120V 250W FI Immersion Heater	1	88.99

Part #	Description	PKG	List Ea.
16391R	Access Cover for Thrifty King CT4 until 11/2004 & CT6	1	155.60
16414R	3/4" MPT x 5/8" Hose Barb Elbow Package	1	6.83
16419R	Green 3/4" Female Valve Package	1	31.53
16422R	Cattle Valve Mounting Bracket & Nut Package	1	13.11
16424R	8' 240V Cable Heater	1	61.53
16441R	CT6 Accessory Package	1	140.82
16442R	CT6 Foamed Base	1	790.82
16443R	CT6 Foamed Top	1	653.52
16464R	Valve Assembly for WaterMaster	1	78.18
16468R	Foamed Base only for WaterMaster 90	1	1244.41
16469R	Foamed Valve Cover only for WaterMaster 90	1	146.55
16471R	Water Trainer Tube	1	4.73
16472R	9.5" Round Access Cover for WM54, 90, 96, 1200	1	36.16
16474R	Thrifty King CT4/CT6 Summer Cover	1	251.87
16508R	3/4 Nylon Tee (FPT) Package	1	15.43
16509R	Reducer Bushing Package (3/4" x 1/8" Nylon)	1	6.72
16523R	25' Foam Seal w/Adhesive for Thrifty Kings & WaterMaster 144 Cover	1	29.32
16534R	SS Fenwal Thermostat	1	194.75
16538R	3/8-16 x 6 Bolt, Nut & Washer	2	11.68
16540R	6-1/4" x 3/8" J-Bolt, Washers & Nut (2/Pkg)	1	54.91
16550R	Foamed Base only for WaterMaster 54	1	989.99
16551R	Reducer Bushing Package for WaterMaster	1	123.61
16554R	Parts Bag for Omni 500	1	96.49
16555R	3/8" x 5" SS Anchor Bolt	2	22.82
16561R	Foamed Casing for Omni 500	1	494.16
16562R	Access Panel (11-5/8" x 21-5/8") for Omni 3,5,10,500,ECO 2,300,1000	1	52.81
16616R	SS Trough for Omni 200	1	284.63
16620R	Foamed Casing for Omni 200	1	272.27
16621R	Access Panel for CM480,840,10T,1440,Omni 2/2SP,100,150,150S,600,1200	1	44.98
16627R	Parts Bag for Omni 200	1	31.09
16629R	Stand Pipe Assembly for 3 & 5	1	37.04
16631R	SS Trough Package for Omni 500	1	540.92
16636R	Immersion Heater Bracket	1	17.63
16646R	Ribbed Closures for CT1, CT2, CT4 & CT6	1	32.85
16664R	200 Watt - 240 Volt Heat Element Package	1	50.50
16697R	3/4 White Male Valve Assembly	1	41.57
16713R	240V Self-Regulating Heat Cable	1	82.04
16780R	SS Trough Package for CattleMaster 48	1	1028.47
16786R	SS Trough Package for CattleMaster 84	1	1341.12
16791R	SS Trough Package for CattleMaster 144	1	2257.23
16857R	Accessory Package for CT1-2000	1	119.20
16859R	Foamed Base for CT1-2000	1	297.86
16860R	Foamed Top for CT1-2000	1	252.64
16861R	Foamed Cover for C1-2000	1	95.27
16866R	Standpipe, Locknut & O-Ring for Omni 200, 1AC, 2AC, 2AC Special	1	16.42
16877R	Stall Fount Complete Trough	1	480.04
16891R	Constant Flow Valve Package	1	90.86
16893R	Foamed Cover for CT2-2000	1	99.24
16894R	Foamed Top for CT2-2000	1	391.27
16895R	Foamed Base for CT2-2000	1	423.25
16899R	Valve Sub-Assembly for CT1-2000	1	26.46

Part #	Description	PKG	List Ea.
16978R	3/8 x 1-1/4 SS Washer Package	4	1.49
16979R	3/8" Zinc Plated Nut Package	4	1.46
16991R	Red Male Cattle Valve & Float Assembly	1	41.45
16992R	Red Female Cattle Valve & Float Assembly	1	44.76
16993R	Green Male Cattle Valve & Float Assembly	1	41.45
16994R	Green Female Cattle Valve & Float Assembly	1	47.85
17194R	Strainer for WaterMaster	1	10.47
17500R	2 X 16GA x 6-1/2" Tubing	1	7.93
17677R	Clear Tube 2" PVC x 10"	1	32.08
17679R	Adapter Fitting Tank 2" DT Poly	1	55.13
17680R	2" PVC Square Head Plug	1	11.35
17685R	Trojan Stock Tank Valve Cover	1	58.00
17843R	FI 120V 500W Immersion Heater	1	88.77
17931R	1/2" NPT Tank Fitting Adapter	1	13.77
17960R	FI 240V 250W Immersion Heater w/US Plug	1	87.66
17961R	FI 240V 250W Immersion Heater w/Euro Plug	1	100.12
17963R	Ecofount Retaining Ring	1	16.64
18040R	Foamed Base for WaterMaster 96	1	1355.24
18048R	Valve Cover for 300	1	92.74
18049R	Base for 300	1	578.86
18060R	Foamed Valve Cover for WaterMaster 1200	1	82.59
18061R	Foamed Base for WaterMaster 1200	1	1802.76
18065R	Ritchie Dealer Sign	1	64.61
18066R	10-24 x 5/8" Screw Package	6	0.81
18069R	3/8-16 x 1-1/4" SS Screw Package	6	1.47
18071R	1/4-20 x 1/2" SS Screw Package (14683)	6	0.99
18073R	3/8" SS Flat Washer Package (14144)	6	1.51
18074R	1/2" Brass Pipe Lock Nut Package (14503)	6	12.88
18075R	Drain Washer Package (14710)	6	1.98
18076R	3/8-16 SS Nylock Nut Package (17180)	6	1.12
18080R	5/16-18 x 1/2" SS Screw Package (17573)	6	3.67
18083R	Complete 125W Trough for Stall Fount	1	502.10
18090R	Thrifty King CT Summer Cover Package	1	215.26
18091R	Access Panel for Omni 200/WaterMatics - Electric	1	76.86
18095R	Trough Screw, Nut & Washer Pkg. For Omni 500	2	3.52
18096R	Parts Package for 300	1	108.40
18111R	Foamed Base for WaterMatic 1000	1	813.54
18112R	Foamed Valve Cover for WaterMatic 1000	1	104.32
18119R	Foamed Base for CT4-2000	1	586.58
18120R	Foamed Top for CT4-2000	1	594.63
18121R	Foamed Valve Cover for CT4-2000	1	165.85
18140R	Accessory Package for 1200	1	164.97
18144R	Stock Tank Valve Fittings Package	1	35.72
18147R	Access Panel Hardware Pkg. For Omni 500, 100, 150, 300 & 1000	1	20.94
18155R	Accessory Package for CT4-2000	1	136.52
18167R	Foamed Valve Cover for WaterMatic 100 & 150	1	69.80
18168R	Foamed Base Only for WaterMatic 100	1	324.33
18169R	Foamed Base Only for WaterMatic 150	1	360.06
18181R	Standpipe Assembly for CattleMaster	1	53.25
18187R	Parts Box for WaterMatic 150	1	52.59
18188R	Summer Cover Mounting Kit for CT4-2000	1	80.05

Part #	Description	PKG	List Ea.
18189R	Valve Cover for 600	1	82.70
18190R	Cooler Assembly	1	93.73
18191R	Foamed Base for 600	1	1020.31
18199R	Constant Flow Package for WM 1200	1	121.19
18203R	Round Cover Hardware Package	1	49.40
18219R	Small Drain Plug Pkg (14829 & 17438) Disc/Replaced by 18849	1	32.85
18223R	Foamed Valve Cover for 150S	1	77.30
18224R	Foamed Base Only for WaterMatic 150S	1	322.01
18228R	Parts Bag for Stall Fount	1	30.32
18240R	Foamed Casing for CattleMaster 840	1	469.13
18250R	Foamed Casing for CattleMaster 480	1	319.92
18265R	1/4-20 x 2" SS Carriage Bolt, Washer & Nut Package	5	2.03
18266R	1/4-20 x 3" SS Bolt (3), Washer (6), Locknut Pkg. (3)	3	11.58
18272R	Casing for Omni 3	1	435.93
18313R	Hardware for Cattle Float	1	11.68
18314R	Cattle Float with Hardware	1	36.16
18316R	Constant Flo Thermostat Plug Fenwal Replacement Package (14140)	1	22.27
18318R	3/8 x 1-1/2" Fender Washer Package	4	3.00
18320R	O-Ring Fenwal Package	6	1.67
18324R	Large Stand Pipe Washer Package (17270R)	4	2.78
18338R	CattleMaster Plug Pkg. (2x2 Ribbed Silicone)	1	46.09
18340R	ThriftyKing CT2-2000 Accessory Package	1	119.31
18342R	Complete Stainless Steel Trough for Omni 3	1	363.37
18343R	Omni 5 Frame Package	1	147.10
18344R	Omni 5 Cover & Frame Package	1	222.87
18345R	Omni 3 Frame Package	1	135.30
18346R	Omni 3 Cover & Frame Package	1	192.87
18347R	Omni 2 Frame Package	1	106.30
18348R	Omni 2 Cover & Frame Package	1	156.26
18349R	CattleMaster Frame Package	1	154.27
18350R	CattleMaster Cover & Frame Package	1	241.17
18361R	Omni 1 Casing Foamed	1	231.14
18368R	Omni 1 Trough SS	1	197.83
18370R	10 x 10 Foamed Access Panel for ECO 1, Omni 1, WM54D	1	47.74
18372R	Foamed Base for WaterMaster 54D	1	984.14
18397R	3/4" Valve Gasket	5	2.05
18411R	Stall Fount Stanless Steel Complete Cover	1	91.19
18418R	Omni 3 Drop-In Foamed Cover	1	57.67
18419R	54D Drop-In Cover	1	90.86
18422R	Omni 1 Drop-In Foamed Cover	1	51.16
18424R	Omni 2 Drop-In Foamed Cover	1	50.06
18426R	Omni 5 Drop-In Foamed Cover	1	75.75
18428R	Drop-In Cover for CattleMaster	1	79.61
18429R	Ecofount Bag Assembly	1	23.92
18434R	Foamed Top for Ecofount 1	1	100.01
18436R	Foamed Casing for Ecofount 1	1	231.03
18437R	Trough for Ecofount 1	1	271.72
18438R	Ecofount 2 Trough Comp SS	1	398.77
18444R	Foamed Top for Ecofount 2	1	126.92
18446R	Foamed Casing for Ecofount 2	1	338.77
18447R	Ecofount 1 Drink Well with Ring Package	1	84.46

Part #	Description	PKG	List Ea.
18448R	3/8-16 x 3 Bolt Package with SS Nut Package (Sold per pkg of 2)	1	47.19
18450R	3/4" Float Washer Valve Package (Sold Per Pkg of 2)	1	11.02
18451R	3/8-16 Wingnut Nylon Nut Package	4	2.51
18452R	3/8-16 x 3-1/2" Stainless Steel Bolt Only (Need 2)	2	5.45
18458R	WaterMaster CF Package (plastic petcock w/bushing)	1	63.84
18462R	Foamed Omni 10 Cover	1	56.23
18464R	Foamed Omni 10 Frame	1	141.59
18466R	Foamed Omni 10 Casing	1	601.24
18468R	Omni 10 Complete Stainless Steel Trough	1	855.77
18470R	3" Drain Plug Kit for WaterMasters	1	28.44
18471R	1/4-20 x 1-1/2" Bolt Package with Washers	4	2.29
18472R	Omni 10 Cover & Frame Package	1	198.83
18473R	Omni 1 Frame Package	1	110.93
18474R	Omni 1 Cover & Frame Package	1	161.99
18475R	3/4" O-Ring Seal Valve Package	4	1.84
18477R	Stall Fount II Trough (120/240V)	1	235.88
18486R	Stall Fount II Cover	1	338.55
18487R	Stall Fount II Trough (No Heat)	1	214.27
18494R	Stall Fount II Cover Screw Package (2/pkg.)	2	24.97
18595R	120V 125W O.S. Heater Package	1	36.49
18599R	3/8 x 30" Hose Package (Hose w/2 Hose Clamps)	1	26.35
18600R	5/8 x 36" Hose Package (Hose w/2 Hose Clamps)	1	35.06
18605R	Red 3/4" Female Valve (Was 11494)	1	16.20
18606R	Cattle Valve Inlet (male) 3/4" NPT Red (Was 11509)	1	7.49
18607R	Tee - 3/4" Male NPT to 5/8" & 3/8" Barb for Combination (Was 11516)	1	55.90
18613R	Adapter 3/8" Barb x 1/2" NPT Nylon (Was 11777)	1	4.51
18614R	Adapter 5/8" Barb x 3/4" NPT Poly (Was 11778)	1	5.72
18622R	Green Male Cattle Valve Inlet, 3/4" NPT (Hi Pressure) (Was 14207)	1	6.28
18623R	3/4" Female Green Cattle Valve Inlet (Was 17104)	1	19.73
18624R	Bulkhead 3/4" Fitting (Lower Valve) for CT2, CT4, CT6 (Was 17183)	1	162.76
18625R	Bulkhead Fitting (use as Trough Reducer Bushing) (Was 17461)	1	56.89
18626R	3/4" Inlet for White Male Cattle Valve (Was 17481)	1	29.99
18628R	1-1/4" Drain Plug (Was 11480)	2	4.35
18629R	Cattle Valve Cam (Was 11496)	2	3.69
18630R	Cattle Valve Float Arm Screw Only (Was 11497)	2	3.25
18631R	Cattle Valve Pin Only (Was 11498)	2	2.70
18632R	1-5/16 x 3/4" Cap Plug (Was 11791)	2	3.14
18633R	#3 Plug Drain W/O Hole (Was 17281)	2	2.81
18634R	Small Float Arm - Short (Was 17382)	2	3.19
18635R	Small Float Arm - Long (Was 17383)	2	7.22
18636R	Valve Pkg 3/4" Float 3" Extension (2/pkg.)	2	3.96
18640R	Stall Fount II Holddown Screw	1	76.08
18641R	Stall Fount II Valve Bracket and Screws	1	11.35
18642R	Stall Fount II Float	1	33.85
18643R	Stall Fount II Drain Plug	1	39.47
18649R	45 PSI Pressure Reducing Package	1	179.97
18653R	12" Ritchie Decal Package	1	14.11
18655R	7-1/2" Ritchie Decal Package	1	23.92
18659R	Cattlemaster 1440 Casing	1	998.04
18669R	3/4" High Pressure Valve Cam Package (WC)	1	27.01
18674R	GC-2 Blue Ball Enclosures	1	24.58

Part #	Description	PKG	List Ea.
18678R	Bulkhead Gasket Package	5	7.01
18679R	Red 95 Disc Thermostat Package	1	35.61
18684R	Omni 2 SP Foamed Casing	1	208.97
18692R	Red Valve Sub-Assembly for CT1-2000	1	25.35
18693R	Large End Drain Plug Package	1	12.89
18695R	Equine Stall Fount Access Panel Package	1	64.06
18696R	FGH Adapter x 5/8" HB Brass Package	1	20.28
18697R	Cattlemaster 10T Complete SS Trough	1	1627.08
18698R	Cattlemaster 10T Foamed Casing	1	1231.28
18705R	J-Box Poly Adaptor Package	1	77.85
18706R	Power Cord 18/3 120V Package	1	29.88
18707R	Power Cord 18/3 240V Package	1	26.57
18709R	#10-14 X 1 PH P/T SS Screw Package	4	2.07
18712R	EZ Fount Cover	1	52.70
18714R	EZ Fount Base	1	351.90
18715R	EZ Fount Bag Assembly	1	28.00
18716R	Classic Equine Hinge Bolt Package	1	6.50
18717R	EZ Fount Hose Adapter Package	1	21.71
18718R	Classic Equine Latching Package	1	18.96
18719R	Classic Equine Logo Package	1	13.11
18722R	Autofount Foamed Cover	1	76.52
18724R	Autofount Foamed Base	1	517.87
18726R	Classic Equine 10 x 10 Foamed Access Panel	1	60.31
18727R	EZ Fount Cap Plug Package	1	31.20
18732R	Ultrafount ES2 Foamed Casing	1	475.30
18734R	Ultrafount ES2 Foamed Cover	1	97.15
18737R	Ultrafount ES2 Complete Stainless Steel Trough	1	409.80
18739R	Autofount Accessory Package	1	47.74
18742R	Equine Stall Fount Foamed Base	1	236.10
18751R	Ultrafount ES2 Bag Assembly	1	27.23
18752R	Autofount Bulkhead Package	1	23.92
18753R	Equine Access Panel Hardware Package	1	13.44
18754R	Equine Stall Fount Bag Assembly	1	45.31
18766R	Autofount 1 Foamed Cover	1	74.32
18768R	Autofount 1 Foamed Base	1	449.06
18775R	Ultrafount ES1 Complete Stainless Steel Trough	1	287.49
18776R	Ultrafount ES1 Foamed Casing	1	402.08
18778R	Ultrafount ES1 Foamed Cover	1	90.42
18787R	J-Box Poly Package	1	64.28
18790R	Drain Package Elbow with 3-1/2" PVC	1	26.13
18796R	Omni 10 WC Plug Package	1	54.25
18797R	Standpipe Nut Washer LG Package	1	8.81
18799R	Adapter FGH x 3/8" HB Brass Package	1	24.03
18821R	Genesis Cover Hardware Package	1	17.30
18823R	WaterMaster 800 Foamed Base	1	1167.10
18826R	WaterMaster 800 Bag Assembly	1	127.69
18828R	WaterMaster 800 Foamed Cover	1	71.89
18832R	3/4" Valve Accessory Package for High Pressure Valve	1	73.99
18833R	Valve Body Package for High Pressure Valve	1	12.01
18834R	Float Arm Package for High Pressure Valve	1	10.69
18835R	Float Package for High Pressure Valve	1	26.24

Part #	Description	PKG	List Ea.
18836R	Internal Parts Package for High Pressure Valve	1	20.39
18837R	Pin Package for High Pressure Valve	4	1.95
18838R	Bracket Assembly Package for High Pressure Valve (16898)	1	15.21
18839R	Petcock Valve Package for High Pressure Valve	1	47.74
18843R	Cooler Plate Adhesive Package	1	14.44
18847R	Screw Package for High Pressure Valve	2	3.47
18849R	2" Ritchie Plug Package (Replaces 18219, 17438, 14829)	1	21.05
18851R	OmniMaster 8 Foamed Casing	1	882.02
18852R	CattleMaster 2" Drain with Plug Package	1	35.83
18853R	3" Short Ritchie Plug Package	1	26.90
18854R	OmniMaster 8 Frame Screws Package	1	81.27
18858R	GC Cover Hardware Package	1	10.80
18863R	OmniMaster 8 Bag Assembly	1	175.78
18868R	OmniMaster 8 Foamed Frame	1	160.89
18871R	OmniMaster 8 Foamed Cover	1	120.09
18872R	OmniMaster 8 Complete Trough	1	1105.56
18876R	1-1/2" Domed Silicone Drain Plug (Stall Founts)	1	20.72
18877R	WaterMaster Constant-Flo Package	1	93.62
18878R	5/16-18 x 1-1/2 Screw Package	1	13.77
18879R	WaterMaster Constant-Flo Large Valve Unit Package	1	34.18
18881R	Genesis G1 Rotomold Base	1	193.31
18882R	Genesis G1 Rotomold Cover	1	34.07
18886R	Genesis G2 Rotomold Base	1	251.21
18887R	WaterMaster Constant-Flo Small Valve Unit Package	1	25.13
18888R	Genesis G2 Bag Assembly	1	69.36
18891R	Genesis GC2 Rotomold Base	1	280.88
18892R	Genesis GC2 Rotomold Cover	1	125.82
18893R	Genesis GC2 Bag Assembly	1	82.26
18898R	CattleMaster Bag Assembly	1	144.02
18900R	Ritchie Red/Yellow Cooler	1	401.41
18903R	WaterMaster 54/90 Parts Package (seal foam with valve chamber)	1	156.48
18904R	OmniMaster 2" Drain Plug Packabe	1	38.04
18905R	CattleMaster Constant Flow Package	1	345.83
24180R	FI 240V 500W Immersion Heater with EURO Plug	1	94.39
24188R	1/2" Brass GW Bulkhead	1	22.16
24192R	4" Adjustable Gripper Plug	1	27.34

WSL - While Supplies Last, then item will NOT be manufactured anymore.

These prices supersede all previously published prices, and are subject to change without notice.



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Part #	Description	PKG	List Ea.
18489R	EcoFount Drinkwell Pkg with Ring	1	98.36
18500R	10 x 10 Foamed Access Panel	1	53.25
18502R	6 x 14 Foamed Access Panel	1	51.49
18513R	Omni 1 Foamed Casing Only	1	260.36
18514R	Omni 1 Foamed Cover Only	1	56.34
18515R	Omni 1 Foamed Frame Only	1	122.18
18523R	Omni 2 Foamed Casing Only	1	299.40
18524R	Omni 2 Foamed Cover Only	1	55.13
18525R	Omni 2 Frame Only	1	117.00
18544R	CT2 Foamed Base Only	1	479.93
18545R	CT2 Foamed Cover Only	1	108.84
18548R	CT2 Foamed Top Only	1	502.54
18549R	CT4 Foamed Base Only	1	663.11
18550R	CT4 Foamed Cover Only	1	116.34
18553R	CT4 Foamed Top Only	1	655.28
18573R	WaterMatic 100 Foamed Base Only	1	358.51
18575R	WaterMatic 100/150 Foamed Cover Only	1	76.86
18579R	WaterMatic 150 Foamed Base Only	1	398.44

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Ritchie Industries Obsolete Units Parts

March 15, 2024

Part #	Description	PKG	List Ea.
11157R	Latch Box Package Assembly	1	12.56
11189R	Innerhood only for Combination 5, 10, 36 & 104	1	198.28
11264R	Gas Access Panel (20 x 17-1/2") for 3,5,10,36,104 Cattle & Combination	1	228.60
12585R	18" Supply Line Assembly for 1AC (WSL)	1	18.96
12810R	8" Gas Access Panel	1	112.81
12812R	Swing Door with Rod for 5 & 10 Combination	1	103.21
13373R	18-1/4" x 10-1/4" Cover for 3 Cattle & Combination	1	141.48
13374R	20-1/2" x 13-1/2" Cover for 5 & 36 Cattle & Combination	1	141.15
13379R	8-1/4" x 9-12" Cover for 1AC & 2AC	1	104.32
13449R	2AC Frame from 1980 on	1	217.68
13775R	SS Hold Down with Bolt Package (16209)	4	4.88
14201R	SS Retainer ring for Drinkwall on Commanders & Thermal Covers	1	28.66
15158R	Casing J-Bolt with Nut Package	10	2.43
15170R	Hydrant Complete Plunger Assembly (12580)	1	39.47
15532R	1/4-14 x 3/4 IHW SD SS Screw Package	6	1.60
15571R	Flipper Only (11-5/8" x 19-1/2") for 5,10 & 36 Cattle & Combination	1	88.88
15572R	Flipper Only (8-1/4" x 10-1/2") for 1AC & 2AC	1	50.17
15929R	Flipper Hinge Pkg. For 3,5,36 & 10 Cattle & Combination	2	37.21
16092R	SS Pork King Lifting Lid	1	56.67
16093R	Hinge Rod for Pork King 2SS	1	30.43
16123R	Parts Bag for Pork King 2-1	1	28.22
16264R	SS Guard-Lid for Thrifty King Hog	1	29.65
16265R	SS Guard-Base for Thrifty King Hog	1	21.16
16266R	Lifting Lid w/SS Guard for Thrifty King Hog	1	118.54
16267R	Access Cover with Seal for Thrifty King HG2	1	119.09
16268R	Access Cover with Seal for Thrifty King HG4	1	132.22
16324R	SS Hinge Rod for Thrifty King HG2	1	29.43
16325R	SS Hinge Rod for Thrifty King HG2-1 & HG4	1	37.48
16326R	SS Hinge Rod for Pork King 2-1SS & Pork King 4SS	1	31.64
16363R	Insulation Package for Pork King 1	1	81.82
16364R	Insulation Package for Pork King 2	1	90.42
16365R	Insulation Package for Pork King 2-1	1	110.49
16366R	Insulation Package for Pork King 4	1	107.51
16449R	Cover for Pork King 1SS & Pork King 2SS after 3/94	1	118.54
16451R	Cover for Pork King 2-1SS & Pork King 4SS after 3/94	1	198.28
16573R	SS Casing with Insulation for Pork King 1SS	1	769.42
16574R	SS Casing with Insulation for Pork King 2SS	1	902.75
16575R	SS Casing with Insulation for Pork King 2-1SS	1	895.14
16576R	SS Casing with Insulation for Pork King 4SS	1	1136.99
16577R	Foamed Base for HG2	1	573.12
16579R	Foamed Base for HG4	1	808.02
16589R	Frame Package W/O Flippers for 3 Cattle & Combination	1	271.61
16590R	Frame Package W/O Flippers for 5 Cattle & Combination	1	331.83
16744R	SS Upper Trough Pkg. For 3 Cattle & Combination	1	582.83
16746R	SS Upper Trough Pkg. For 5 Cattle & Combination	1	754.09
16750R	SS Trough Package for Commander 1	1	410.79
16757R	SS Trough Package for Commander 2	1	579.85
16767R	SS Lower Trough Package for 3 Combination	1	274.59
16972R	Flipper & Hinge Package for 1AC	1	113.69

Part #	Description	PKG	List Ea.
16973R	Flipper & Hinge Package for 2AC & 2AC Special	1	206.99
16974R	Flipper & Hinge Package for 3 Cattle & Combination	1	219.78
16975R	Flipper & Hinge Package for 5 Cattle & Combination	1	265.11
16976R	Flipper & Hinge Package for 10 Cattle & Combination	1	509.82
17335R	4-3/4 x 3/8-16 SS J-Bolt for Omni 500, WaterMaster 72/144	1	7.49
18036R	SS Trough Package for 2ACSP, 2AC/WW after 01/01/02	1	552.94
18037R	Casing Pkg. For 1AC after 01/01/02 New Style Using J-Bolts	1	358.96
18038R	SS Trough Package for 1AC after 01/01/02	1	375.61
18068R	Brass Washer Package for Hydrants	2	2.97
18079R	5/16-18 x 3" SS Bolt Package	6	2.44
18114R	Carriage Bolt 1/4-20 x 1" ZP and Nut Package	5	1.01
18215R	Hydrant Lifting Arm	1	18.85
18601R	Brass Screw for Hydrant Plunger 3/8-23 x 1/2 Round	1	5.94
18603R	Flared Drain Fitting for Electric Combination Upper Troughs (Was 11482)	1	38.37
18608R	Packing Gland Fitting for Hydrant	1	20.17
18619R	Hydrant Valve Chamber	1	47.52

WSL - While Supplies Last, then item will NOT be manufactured anymore.

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Ritchie Industries Discontinued Parts

March 15, 2024

Part #	Description	PKG	List Ea.
11154R	Access Panel (20 x 17-1/2") for 3,5,10,36,104 Cattle & Combination	1	97.25
11156R	Rubber Foam Seal Gasket	1	14.18
11369R	1/4-20 Hex Nut for Float Stem	1	0.56
11792R	CattleMaster Yellow Drain Plug	1	3.52
11797R	12" Gas Burner Thermocouple	1	20.39
12140R	8" Access Panel for 1AC,2AC,WW, CM Casing-Insulation Glued On	1	43.22
12602R	Hydrant Rod - 2' Bury 52" - 5/8"	1	23.04
12603R	Hydrant Rod - 3' Bury 64" - 5/8"	1	22.60
12604R	Hydrant Rod - 4' Bury 76" - 5/8"	1	26.46
12731R	Hold Down Clip for SS Cover	1	12.41
12801R	Swing Door w/Rod for 3 Combination	1	108.84
12811R	6-1/4" Access Panel	1	20.95
12814R	Latch Box Tool	1	6.61
13375R	Cover (38-5/8" x 14-3/4") for 10 & 104 Cattle & Combination	1	152.20
13377R	Cover for 4AA, 1AA	1	43.01
13790R	Insulation Pkg. - 5 Frame - Cattle & Combination	1	38.59
13827R	Upper Trough for #5 (82 and After)	1	132.92
13850R	Frame Insulation Package for 1AC & 2AC	1	36.60
13988R	Gas Burner Hose Assembly	1	44.10
14200R	Orifice-LP Pilot 010	1	10.69
14416R	Plug & Overflow for 10 Cattle & Combination after 9/95	1	35.94
14443R	Pilot - Gas Burner Bracket	1	12.41
14486R	Gas Burner Orifice (#73 LP Burner)	1	12.45
15123R	1-3/8" x .028 Washer (15055)	1	2.31
15155R	1/4-20 x 1/2" IHW Bolt Package (WSL)	10	0.72
15287R	13/16" Pin with Lock Ring (12808)	5	1.44
15296R	1-1/8" Pin with Lock Ring	5	1.65
15380R	4-1/4" Foat with Stem for Jet Flo, Commander 2	1	9.37
15441R	Gas Burner Base	1	49.91
15442R	Gas Burner Stand	1	13.23
15514R	7-3/4" x 13" Access Panel for Commanders	1	46.64
15570R	Flipper Only (9" x 17") for 3 Cattle & Combination	1	58.77
15930R	SS Hose Clamp Package (3/8" Hose)	5	3.44
16132R	SS Casing Bolt & Nut Package	4	4.61
16211R	3" Stainless Steel Float Arm	1	3.60
16263R	Parts Bag for Thrifty King Hog	1	42.01
16281R	Trough Screw & Nut Package	6	1.05
16362R	Plastic Drinkwell & Retainer Ring Kit for Commanders & Thermal Covers	1	96.04
16498R	Insert Replacement Kit for Thrifty King Cattle (While Supplies Last)	1	60.10
16733R	Constant Flow Pkg. (Use 1 with WM600/WM72 & 2 with WM144)	1	173.68
16770R	SS Lower Trough Package for 5 & 10 Combination	1	392.70
16898R	Bulkhead Fitting & Elbow Assembly	1	27.89
16980R	Pipe Nipple and Cap Package	1	20.13
17125R	#10 Rubber Drain Plug	1	7.18
17173R	3" NP x 3" Hub Male PVC Adapter	1	22.71
17521R	Replacement O-Ring for High Pressure Valve	1	0.00
17552R	Stall Fount Float	1	5.62
17678R	Adapter EI 2-11-1/2 NPT x 2 HB PVC	1	22.49
18017R	Thermostat Tube Bracker (12046)	1	16.55

Part #	Description	PKG	List Ea.
18039R	SS Frame Package for 1AC after 01/01/02	1	380.68
18041R	Parts Box for WaterMaster 96	1	156.48
18070R	3/8 x 7/8" Zinc Plated Washer (11855)	6	1.98
18077R	3/8" - 16 SS Wing Nut	6	2.94
18109R	Parts Box for WaterMatic 1000	1	130.45
18174R	Parts Box for WaterMatic 1000	1	36.71
18192R	Accessory Package for 600	1	133.43
18195R	Blue Female Valve Assembly Package	1	15.17
18196R	Blue Female Float/Valve Assembly	1	32.54
18197R	5 GPM 80-100 PSI Blue Valve	1	17.91
18319R	5/16 x 3" SS Screw/Nut/Washer Package	2	8.21
18323R	1AC/2AC/2ACSP Accessory Package	1	32.41
18329R	CattleMaster 480 Bag Assembly	1	55.79
18367R	WaterMaster 54 Deep Accessory Package	1	145.67
18558R	Summer Cover for GREEN CT4	1	215.70
18602R	Neoprene Hydrant Plunger Sleeve	1	4.42
18609R	Brass Coupling for Hydrant/Extension Rod Assembly	1	5.52
18610R	Packing Nut for Hydrant	1	6.89
18615R	Swivel Barb 3/4" NPT to 5/8" Barb (Was 11794)	1	7.94
18616R	Spout Adapter - 3/4" Garden Hose Thread x 1/2" NPT Brass	1	14.22
18618R	Hydrant Rocker Arm	1	10.48
18627R	Blue 3/4" Female Valve Package	1	7.45
18645R	Digital Water Meter Package	1	49.64
18875R	High Pressure Valve Repl Package with O-Ring	1	0.00

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